Garant

Hand deburrer 90°, External Ø: 12,4mm



Order data

Order number	150400 12,4	
GTIN	4045197087072	
Item class	11M	

Description

Version:

Three-flute countersink with ergonomic plastic handle. Handy power grip made of particularly tough and impact-resistant polypropylene. Due to its special surface structure, the **grip is non-**

slip even with oily or wet hands.

Note:

For clean deburring and chamfering of holes. Especially useful for assembly work. For other hand deburrers, see Group 83. Tool material: HSS Number of cutting edges Z: 3 smallest countersink Ø for holes from: 2.8 mm Overall length: 123 mm Length of handle: 100 mm

Technical description

External Ø	12.4 mm	
Length of handle	100 mm	
smallest countersink Ø for holes from	2.8 mm	
Overall length	123 mm	
Number of cutting edges Z	3	
Countersink tip angle	90 °	
Tool material	HSS	

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Colour ring	without	
Type of product	Stepped drill and countersink	

User data

	Suitability	V _c	ISO code
Alu plastics	suitable		
Aluminium (short chipping)	suitable		
Alu > 10% Si	suitable		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm²	suitable		
Steel < 900 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable only under restricted conditions		
Ti > 850 N/mm²	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
CuZn	suitable		
Uni	suitable		
dry	suitable		